

## **Magnetic Particle Certification Report**

Tejas Testing and Inspection
4601 South Pinemont Suite 136
Houston, Texas 77041
Phone (713)939-0440 Fax (713)939-0430

## **Details**

Report: Customer Info.:

I144161 PN: RSS20-008-COF-001 / CO2 BOTTLE RACK

PO Number: ASSEMBLY 21-0115 Specification:

Customer: AWS D1.1
TRIPLE C INDUSTRIES Acceptance Crtieria:
Test Location: AWS D1.1

CUSTOMER Equipment Used:

 Material:
 B-300 YOKE / SN: 29429

 N/A
 Calibration Due Date:

HT No. 5-6-2021 N/A **AC/DC/HWAC** 

No. Pieces AC

2 Mag Method:

Res/Cont Cont Materials Applied

ARDROX 8800A

Wet/Dry Wet

Color/Fluorescent Fluorescent Batch # 65040220

Particle Concentration

.20

Part Condition:

Clean

Light Intensity cm^2 @ 15 Inches

5000

## Magnetization

Direct: Amps:

N/A

Cent Cond: Dia: Amps:

N/A N/A

 Coils:
 No. Turns:

 N/A
 N/A

 Yoke:
 Yoke Spacing:
 L F:

 X
 6x2
 10 lbs

Comments:

PRE-LOAD INSPECTION OF LIFTING WELDS AND PADEYES

### Results

Material tested at 50 to 100 degrees F unless otherwise noted.

Material tested at 30% to 60% relative humidity unless otherwise noted. All material demagnetized to +/- 3 guass upon completion of inspection

Results:

Technician:

Date:

Amps:

Pieces Acceptable

Joseph Devillier

Qualification Date:

5-13-2016

03/15/2021

Pieces Rejectable

0

5-13-2016 SNT-TC-1A Level

11

Reports apply only to the material tested and/or inspected and do not necessarily represent the quality of apparently similar or identical material. Report/Certificate shall not be reproduced except in full, without written approval by Tejas Testing. ISO/IEC 17025 accreditation by PJLA #86703



## Tejas Testing & Inspection, Inc.

7-Aug-16

F-VA-3027 Rev 3

Page 1 of 1

## Visual Acuity Certification Joe DeVillier

Test Type	Pass Without Eye Correction	Pass With Eye Correction	Does Not Pass
Jaeger Eye Chart line #2 at 12"	X		ą.
Ishihara Test for Color Deficiency	X		

The near sighted and color contrast differentiation tests performed above are in accordance with SNT-TC-1A current revision.

Comments							
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and the state of t	- N	10 80 80	**			·	*

This certification valid until:

6-Mar-2021

I certify that I, Cheryl Billot, administered an eye exam to Joe DeVillier on 3/6/2020. Applicant demonstrated the vision capabilities above.

Signature of Examiner

# EVEL II CERTIFICATE



Certifying Authority

Vice President Bill Tippit

Certifying Agent: Corey Hines

NDT Department Manager

Jane T. Marks

Consulting Level III

Paul T. Marks

ASNT ACCP Professional Level III, File #8280 NDT Training and Testing Center



## May 13, 2016

May 12, 2021

Date of Certification

Date of Expiration

## Joe Devillier

## RECERTIFICATION

The above named employee is re-certified in accordance with the Tejas Testing and Inspection Written Practice for Qualification and Certification of NDT Personnel based upon the following criteria:

- Continuing satisfactory performance during the previous period certification or re-certification,
- Successful completion of the number of qualifying hours for formal
- Satisfied the number of hours of experience required to maintain certification as a Level II Technician.

## MAGNETIC PARTICLE INSPECTION

NDT Inspection Method:

Training Hours Completed in this Course: Time in Method as of the above Date:

24 hours 326+

Minimum Hours Required Minimum Hours Required

280 hours

20 hours

TEANNS ENTER

Practical 100% Specific 92.0% 89.2% General Test

Assessment Examination Scores

Composite 93.7% Score



## ASNT Central Certification Program

Be it known that

## Joseph Devillier

has met the established and published Requirements for Certification by ASNT as

## **ACCP** Level II

in the following Nondestructive Testing Methods:

Method	Sector	Technique	Issue Date	Expiration
Liquid Penetrant Testing	GI	S;W	8/18	8/23
Magnetic Particle Testing	GI	B;Y	7/20	7/25

ASNT Central Certification Program

308470

Certificate Number,

ASNT President

Certification Management Council Chair

This certificate is the property of ASNT, is not official without ASNT's raised gold seal and is subject to revocation prior to the listed expiration date. This certificate should be verified on the ASNT website or by contacting the ASNT Technical Services Department.



## LEADERS IN LIFTING SAFETY World's Largest CROSBY Distributor 5833 ARMOUR DR. HOUSTON,TX 77020 PH#713-674-5631 FX#713-674-8352

### **CERTIFICATE OF TEST**

TEST DATE: 3/18/2021

CUSTOMER: TRIPLE C INDUSTRIES

PURCHASE ORDER: 21-0118

HHI ORDER: 1102156

NUMBER OF PIECES TESTED: 2

TEST ID #: H-1102156-1-1P THRU 2P

PART #: RSS20-008-COF-001

DESCRIPTION: CO2 BOTTLE RACK ASSEMBLY

WORKING LOAD LIMIT: 2,900 LBS

TEST LOAD: 5,800 LBS 4-POINT LIFT 5 MINUTE HOLD

QUALITY ASSURANCE SIGNATURE:

Topel Sutines

RAFAEL GUTIERREZ

This certifies the described products meet the above specifications. Load measuring instrument is accurate  $\pm 1\%$  of reading as specified by ASTM E-4. Upon conclusion of testing no obvious defects were noted.

CAUTION: It is recommended that a nondestructive test be performed following the load test in order to reveal any defects caused as a result of the load applied.

DISCLAIMER As the use of these products are beyond the control of Holloway Houston, Inc., the purchaser and/or end user is solely responsible for the usability and suitability of these products.



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Houston, Texas 77041
Phone (713)939-0440 Fax (713)939-0430

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 Report:
 Customer Info.:
 Materials Applied

 1144468-2
 Part No. RSS20-008-COF-001 , C02 Bottle Rack
 Ardrox 8800A

 PO Number:
 Assembly
 Wet/Dry

PO Number: Assembly Wet/Dry
21-0124 Specification: Wet

Customer: AWS D1 1 Color/Fluorescent

 Customer:
 AWS D1.1
 Color/Fluoresce

 Triple C
 Acceptance Crtieria:
 Fluorescent

 Test Location:
 Same
 Batch #

Test Location: Same Batch #

Customer Equipment Used: 65042919

Material: B-100 Yoke SN 886 Particle Concentration

N/A Calibration Due Date: .20

 HT No.
 4/14/21
 Part Condition:

 N/A
 AC/DC/HWAC
 Clean

No. Pieces AC Light Intensity cm^2 @ 15 Inches

Mag Method: 3000

Res/Cont Cont

## Magnetization

Direct: Amps:

N/A

Cent Cond: Dia: Amps:

N/A N/A

Coils: No. Turns: Amps:

N/A N/A

 Yoke:
 Yoke Spacing:
 L F:

 X
 6" x 6"
 10 lbs

Comments: Weld Areas

2

## Results

Material tested at 50 to 100 degrees F unless otherwise noted.

Material tested at 30% to 60% relative humidity unless otherwise noted. All material demagnetized to +/- 3 guass upon completion of inspection

Results: Technician: Date:

Pieces Acceptable Cameron Heise 03/22/2021

<u>2</u> Qualification Date: Pieces Rejectable 6/10/2020

0 SNT-TC-1A Level

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N	IDT Vis	ual A	cuit	t <b>y E</b> xa	min	atio	n Ce	ert	ifica	ite		
							_					
Employee Name:	Cameron H	leise					Da	ate:	June 5	, 2020		_
Company Name:	Tejas Testi	ng & Insp	ection			Expi	ration Da	ate:	June 4	, 2021		
			Ne	ar Visio	n Acu	iity						
Γhe applicant is not less than 12							, type ar	nd siz	ze letter	rs, at a	distance o	of
				Righ	t Eye		Le	ft Ey	е			
		Natural	V	The second secon	iss			ass				
-	(	Corrected										
		Colo	r Cor	ntrast D	iffere	entiati	ons					
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		Natural	M			Pass						
	С	orrected										
Comments:	No Apparent	deficienc	ies reve	ealed by Isi	hara Co	lor Blindr	ness Te	st				
Employee's Signature							Date:	Jur	ne 5, 20	20		
Examiner's Signature		1	2				Date:	Jur	ne 5, 20	20		
_			Instructo	or			2010.			•		
	This	Certificat	e is Va	lid for One	Year fro	m the Da	ate of Is	sue.				



# EVEL I CERTIFICATE



Cartifying Authority:

Quality Manager Joseph DeVillier



Certifying Agent:

NDT Department Manager Corey Hines

Paul T. Mark

Consulting Level III

Paul T. Marks

ASNT ACCP Professional Level III, File #8280 NDT Training and Testing Center



June 9, 2025

Date of Expiration

June 10, 2020

Date of Certification

Cameron Heise

within the Tejas Testing and Inspection Written Practice for Qualification and The above named individual has successfully completed the number of qualifying hours for formal training and has also satisfied the number of hours of experience required to become certified as a Level II Technician per the guidelines contained Certification of NDT Personnel.

NDT Inspection Method:

Training Hours

MAGNETIC PARTICLE TESTING Minimum Hours Required 24 hours

Time in Method Completed to date:

319 hours

Minimum Hours Required

20 hours

280 hours

Composite Score 89.0%

Assessment Examination Scores

Practical Test	%0.06
Specific	92.0%
General Test	85.0%